

ABSTRACT OF THE DISCLOSURE

A ceramic honeycomb filter comprising a sintered ceramic honeycomb body having porous partition walls defining flow paths, and plugs formed in predetermined flow paths for removing particulate matter from an 5 exhaust gas passing through the porous partition walls, the sintered ceramic honeycomb body being formed by a cordierite-based ceramic material, at least part of the plugs comprising ceramic particles and an amorphous oxide matrix formed from colloidal oxide.